#### PATENT COOPERATION TREATY

INTER		NAL SEARCHI	NG AUTHOR	ITY					3
То:							]	PCT	Sans latio
					INTE	WR RNATI	ITTEN ONAL	OPINION O SEARCHING	
							(PCT	Rule 43 <i>bis</i> .1)	)
<u></u>					Date of mai		See	form P	CT/ISA/210
i		gent's file referen	ice		FOR FURTHER ACTION				
WP-	184	5-P			See paragraph 2 below				
Internat	tional ap	plication No.		International filing date (					
CH2	004	/000004	Ì	09-01-2004			17-01-2003		
Internat	ional Pa	tent Classification	n (IPC) or both	national classification and	i IPC	[			
				, 65/18, 65,		29B 1	.3/02	2	
Applica									
CRE	BOC	AN AG							
2.		Box No. II Box No. III Box No. IV Box No. V Box No. VI Box No. VII Box No. VIII HER ACTION	Priority Non-establish Lack of unity Reasoned star applicability: Certain docur Certain defec	of invention  tement under Rule 43bis. I citations and explanations ments cited  ts in the international apple vations on the international	ard to novelty, (a)(i) with reg s supporting su lication al application	ard to no ich stater	velty, inv nent	rentive step or i	industrial
If a demand for international preliminary examination is made, this opinion will be considered to be a written opinion of the International Preliminary Examining Authority ("IPEA") except that this does not apply where the applicant chooses an Authority other than this one to be the IPEA and the chosen IPEA has notified the International Bureau under Rule 66.1bis(b) that written opinions of this International Searching Authority will not be so considered.									
	If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the IPEA a written reply together, where appropriate, with amendments, before the expiration of 3 months from the date of mailing of Form PCT/ISA/220 or before the expiration of 22 months from the priority date, whichever expires later.								
	For fur	ther options, see l	Form PCT/ISA	220.					
3. For further details, see notes to Form PCT/ISA/220.									
Name and mailing address of the ISA/EP Date of completion of this opinion Authorized officer									
				}					
Facsimile	racsimile No.					T-1			
acoulting IVO.					Telepho	ne No.			

International application No.
CH2004/000004

Вох	No. I Basis of the report	
1.	With regard to the language, this opinion has been established on the basis of:	
į.	the international application in the language in which it was filed	
	the translation of the international application into, which is the language translation furnished for the purposes of international search (Rule 12.3(a) and 23.1(b)).	of a
2.	With regard to any nucleotide and/or amino acid sequence disclosed in the international application and necessary to the envention, this opinion has been established on the basis of:	laimed
	a. type of material	
	a sequence listing	
	table(s) related to the sequence listing	
	b. format of material	
	on paper	
	in electronic form	
	c. time of filing/furnishing	
	contained in the international application as filed	
	filed together with the international application in electronic form	
	furnished subsequently to this Authority for the purposes of search	
3.	In addition, in the case that more than one version or copy of a sequence listing and/or table(s) relating thereto has been f furnished, the required statements that the information in the subsequent or additional copies is identical to that in the application or does not go beyond the application as filed, as appropriate, were furnished.	led or ion as
4.	additional comments:	
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Box	x No. I	Priority
1.	$\boxtimes$	The validity of the priority claim has not been considered because the International Searching Authority does not have in its possession a copy of the earlier application whose priority has been claimed or, where required, a translation of that earlier application. This opinion has nevertheless been established on the assumption that the relevant date (Rules 43bis.1 and 64.1) is the claimed priority date.
2.		This opinion has been established as if no priority had been claimed due to the fact that the priority claim has been found invalid (Rules 43bis.1 and 64.1). Thus for the purposes of this opinion, the international filing date indicated above is considered to be the relevant date.
3.	Addi	tional observations, if necessary:
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Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
The questions whether the claimed invention appears to be novel, to involve an inventive step (to be non obvious), or to be industrially applicable have not been examined in respect of:
the entire international application
Claims, Nos. 13-17
because:
the said international application, or said claims Nos.
relate to the following subject matter which does not require an international search (specify):
the description, claims or drawings (indicate particular elements below) or said claims Nos.
are so unclear that no meaningful opinion could be formed (specify):
the claims, or said claims Nos are so inadequately supported
by the description that no meaningful opinion could be formed (specify):  .
no international search report has been established for said claims Nos. 13-17
a meaningful opinion could not be formed without the sequence listing; the applicant did not, within the prescribed time limit:
furnish a sequence listing on paper complying with the standard provided for in Annex C of the Administrative Instructions, and such listing was not available to the International Searching Authority in a form and manner acceptable to it.
furnish a sequence listing in electronic form complying with the standard provided for in Annex C of the Administrative Instructions, and such listing was not available to the International Searching Authority in a form and manner acceptable to it.
pay the required late furnishing fee for the furnishing of a sequence listing in response to an invitation under Rules 13ter.1(a) or (b).
a meaningful opinion could not be formed without the tables related to the sequence listings; the applicant did not, within the prescribed time limit, furnish such tables in electronic form complying with the technical requirements provided for in Annex C-bis of the Administrative Instructions, and such tables were not available to the International Searching Authority in a form and manner acceptable to it.
the tables related to the nucleotide and/or amino acid sequence listing, if in electronic form only, do not comply with the technical requirements provided for in Annex C-bis of the Administrative Instructions.
See Supplemental Box for further details.

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Box	x No. IV Lack of unity of invention
1.	In response to the invitation (Form PCT/ISA/206) to pay additional fees the applicant has, within the applicable time limit:
	paid additional fees
İ	paid additional fees under protest and, where applicable, the protest fee
	paid additional fees under protest but the applicable protest fee was not paid
	not paid additional fees
2.	This Authority found that the requirement of unity of invention is not complied with and chose not to invite the applicant to pay additional fees.
3.	This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is:
	complied with
	not complied with for the following reasons:
	SEE SUPPLEMENTAL BOX
ı	
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4.	Consequently, this opinion has been established in respect of the following parts of the international application:
	all parts
	the parts relating to claims Nos. 1-12

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Box	r No. V Reasoned stateme	ant under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability;
1.	Statement	- The state of the
	Novelty (N)	Claims         1-12         YES           Claims         NO
	Inventive step (IS)	Claims 1-12 YES Claims NO
	Industrial applicability (IA)	Claims         1-12         YES           Claims         NO
2.	Citations and explanations:	
	1. This	report makes reference to the following ments:
		952 676 A (ROCKEFELLER WINSTON G), 27 April (1976-04-27)
	D2: DE 1	97 16 079 A (JOERSS NORBERT; KLOTZKI ULRICH ), 9 April 1998 (1998-04-09)
	D3: . US 3	767 496 A (DOHERTY T ET AL), 23 October 1973
	D4: US 4	250 798 A (TAKASAKA MASAYUKI ET AL), 17 uary 1981 (1981-02-17)
		865 662 A (SEGAL LEON), 11 February 1975 5-02-11)
	and o	ment D1 is regarded as the closest prior art discloses (the references in parentheses are to document):
		ocess by which a foil section (69a) is
	its i wind:	rated from a foil web (15a), wound from Front edge to its rear edge about a ing spindle (66) and retained with a
		e overlap on the winding spindle, [] the cent foil front edge and rear edge zones

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Box No. V Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

- [...] being sealed together (see figures 10 and 11). The subject matter of independent claim 1 differs therefrom in that the foil section is transferred onto a concave inner surface and the overlapping zone is sealed to the concave inner surface.
- 2.1 The subject matter of claim 1 is therefore novel (PCT Article 33(2)).

The present invention can therefore be considered to address the problem of making it possible to seal the overlapping zone without causing the foil section to slip along the winding spindle. This is achieved by applying a uniform pressure along the concave inner surface during sealing. None of the search report citations suggests this solution.

Although D1 discloses a concave inner surface that seals an overlapping zone (see figures 12-14), this is not achieved by winding about a winding spindle but by pressing into a mould.

The process as per claim 1 therefore involves an inventive step (PCT Article 33(3)).

- 2.2 The device for winding, sealing and applying a foil section to a can body is novel and inventive for the same reasons.
- The invention is obviously industrially applicable.

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Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of: BOX IV.3

The different inventions or groups of inventions are:

claims 1-12

process for applying a foil section to a can body claims 13-15

can body

claims 16, 17

process for printing a foil web

For the following reasons, these inventions or groups of inventions are not so linked as to form a single general inventive concept (PCT Rule 13.1):

The technical feature common to the three groups of claims is a foil. However, this is generally known, for example from US3767496 (D3). A comparison between the three groups of claims in the present application shows that the following features make a contribution over the prior art in D3 and therefore can be regarded as special technical features:

group I: process for winding and welding a foil section by means of a concave inner surface for securely joining the two foil end pieces

group II: can body

group III: process for printing a foil

The comparison shows that there is no technical relationship within the meaning of PCT Rule 13.1 between the special technical features of these groups

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Supplemental Box

of claims or between the problems solved thereby.

Consequently, the groups of claims lack unity of invention, both with regard to the special technical features and to the problems addressed (PCT Rule 13.2).

The application relates to a plurality of inventions or groups of inventions within the meaning of PCT Rule 13.1. These groups have been subdivided as described above. If the applicant were to pay additional fees for one (or more) groups of inventions which at present have not yet been searched, the additional searches could reveal further prior art documents showing that one (or more) of the not yet searched groups also lack unity of invention a posteriori. In that case, only the first invention in each of these groups of inventions for which lack of unity of invention would be determined would be searched, and no invitation to pay further fees would be issued. This is the case because PCT Article 17(3) stipulates that the International Searching Authority shall establish the international search report on those parts of the international application which relate to the invention first mentioned in the claims ("main invention") and on those parts of the international application which relate to inventions in respect of which additional fees were paid. Neither the PCT Treaty nor the PCT Guidelines provide any legal basis for further invitations to pay additional search fees (W17/00, point 11, and W1/97, points 11-16).